

# Evo-Stik Trade Only Sanitary Silicone Sealant

## ACETOXY SILICONE SEALANT

Date: 24 November 2014

Fact Sheet No.: TDS00210

### YOUR SMART ADVANTAGES

- High quality moisture curing, acetoxy silicone sealant
- Contains a fungicide
- Ideal for sealing around sanitary fittings in kitchens and bathrooms

### USES

Ideal for jointing between tiles and baths, basins, shower trays, kitchen worktops and stainless sink tops. Excellent adhesion to non-porous surfaces such as glass, stainless steel and ceramics. Waterproof immediately after application. Fast setting, usually less than 24 hours.

### PRODUCT CHARACTERISTICS

Colour	Translucent (clear) & white
Form	Thixotropic paste
Specific Gravity	0.94at 23°C and 50% relative humidity
Composition	Moisture curing, acetoxy type, silicone
Product Code	483620 White C20 x 12 483606Clear C20 x 12
Storage/Shelf Life	One year from date of manufacture when stored unopened in a cool, dry place within the temperature range +5°C to +25°C and out of direct sunlight. Protect from frost.

Odour

'Vinegar' odour of acetic acid whilst curing

### TYPICAL PERFORMANCE DATA (Approx.)

Drying Times

Skin Formation: 30-40 minutes  
Through Dry: Approx. 2-3 mm per 24 hours at 23°C and 50% relative humidity  
Always tool sealant within 20 minutes of application

Application Temperature

+5°C to +40°C

Service Temperature

-30°C to +80°C

Coverage

10 linear metres of 6mm diameter bead per C20 cartridge

### DIRECTIONS FOR USE

Before using Evo-Stik Trade Only Sanitary Silicone Sealant refer to the relevant Health & Safety Data Sheet. Available at [www.bostik.co.uk](http://www.bostik.co.uk) named as the code above.

### PREPARATION

1. Work in warm but well ventilated conditions.
2. Joint surfaces must be clean, dry, sound and free from dust and other contaminants that may impair adhesion.
3. If desired place masking tape along the joint edges before application. This can make it easier to make a neat, tooled finish. Use a spatula with a round end to tool the sealant and check that this tool just fits into the gap between the masking tape so that it catches the excess sealant.

### APPLICATION

1. Unscrew the nozzle, and using a sharp knife, cut off the

dome of the cartridge, taking care not to damage the thread. Screw the nozzle onto the cartridge.

2. Cut off the tapered end of the nozzle at a 45° angle, to a width matching the gap to be sealed.
3. Fit the cartridge into the cartridge gun by pressing the release plate and pulling out the plunger. Insert cartridge and repeatedly squeeze the trigger until the sealant appears.
4. Place the nozzle at the start of the gap, and gently squeeze the trigger. Push forward slowly, ensuring that contact is made by the sealant with both sides of the gap. At the end of the run, release the trigger and press the plunger release plate of the gun.
5. Smooth the sealant with a wet, round ended tool (do not use a wetted finger), remove any excess with a cloth moistened with white spirit and then remove the masking tape from either side of the bead.
6. The sealant skins over rapidly (approx. 30 minutes) and is fully cured in 24 hours depending on bead width, temperature and humidity.

#### CLEANING

1. Uncured Sealant.  
The bulk should be removed carefully using a soft scraper. The remainder can be removed using a cloth just moistened with white spirit. Repeat using another clean cloth moistened with white spirit.
2. Cured sealant  
There is no adequate solvent; carefully cut away excess with a very sharp knife. Do not use solvent to remove product from skin – use soap and water.

#### PRECAUTIONS IN USE

Evo-Stik Trade Only Sanitary Silicone Sealant cannot be applied to surfaces which have frost or ice on them. Do not use on zinc, lead or cement based surfaces. Will not resist abrasion in floor joints. Do not use in swimming pools. Do not use for aquarium applications. Prevent entry of uncured sealant into drains or watercourses. Do not use on or near bitumen. Not suitable for bedding double glazed/insulating glass units into frames. Will not accept paint and must not be painted. Do not submerge under water.

For any application not covered please contact technical services on 01785-272625 or visit [www.bostik.co.uk](http://www.bostik.co.uk) for advice

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for Evo-Stik Trade Only Sanitary Silicone Sealant.

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625



FM 01696  
BS EN ISO 9001:2008

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## CONSTRUCTION PRODUCT REGULATION DECLARATION OF PERFORMANCE

Product Description: **Evo-Stik Trade Only Sanitary Silicone Sealant (White & Clear)**

Product Code: **5010591999947, 5010591999930**

Intended Use: **Sanitary Sealant**

Manufacturer: **Bostik Ltd**

Contact Address: **Common Road  
Stafford  
ST16 3EH**

System of Assessment: **System 3**

Harmonised Standard: **BS EN 15651-3:2012**

Notified Body: **0074**

Declared Performance:

Essential Characteristics	Performance	Harmonised technical specification
Reaction to Fire	<b>F</b>	<b>BS EN 15651-3:2012</b>
Release of Chemicals	<b>None</b>	<b>See Safety Data Sheet</b>

Water Tightness & Air Tightness as determined by:

Resistance to Flow	<b>NPD</b>	<b>BS EN 15651-3:2012</b>
Loss of Volume	<b>NPD</b>	
Tensile properties after immersion in water at 23°C*	<b>≥25%</b>	
Microbiological Growth	<b>0</b>	
Durability	<b>NPD</b>	

**\*Conditioning method A, tested on Aluminium Substrate, no primer**

The performance of the Evo-Stik Trade Only Sanitary Silicone Sealant 5010591999947 and 5010591999930 is in conformity with the declared performance shown in the table above.

This declaration of performance is issued under the sole responsibility of Bostik Ltd.

**Signed for and on behalf of Bostik Ltd by:**

**Name:** Alison Jamieson

**Function:** S.H.E.Q. Manager

**Signature:** 

**Date:** June 2014



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