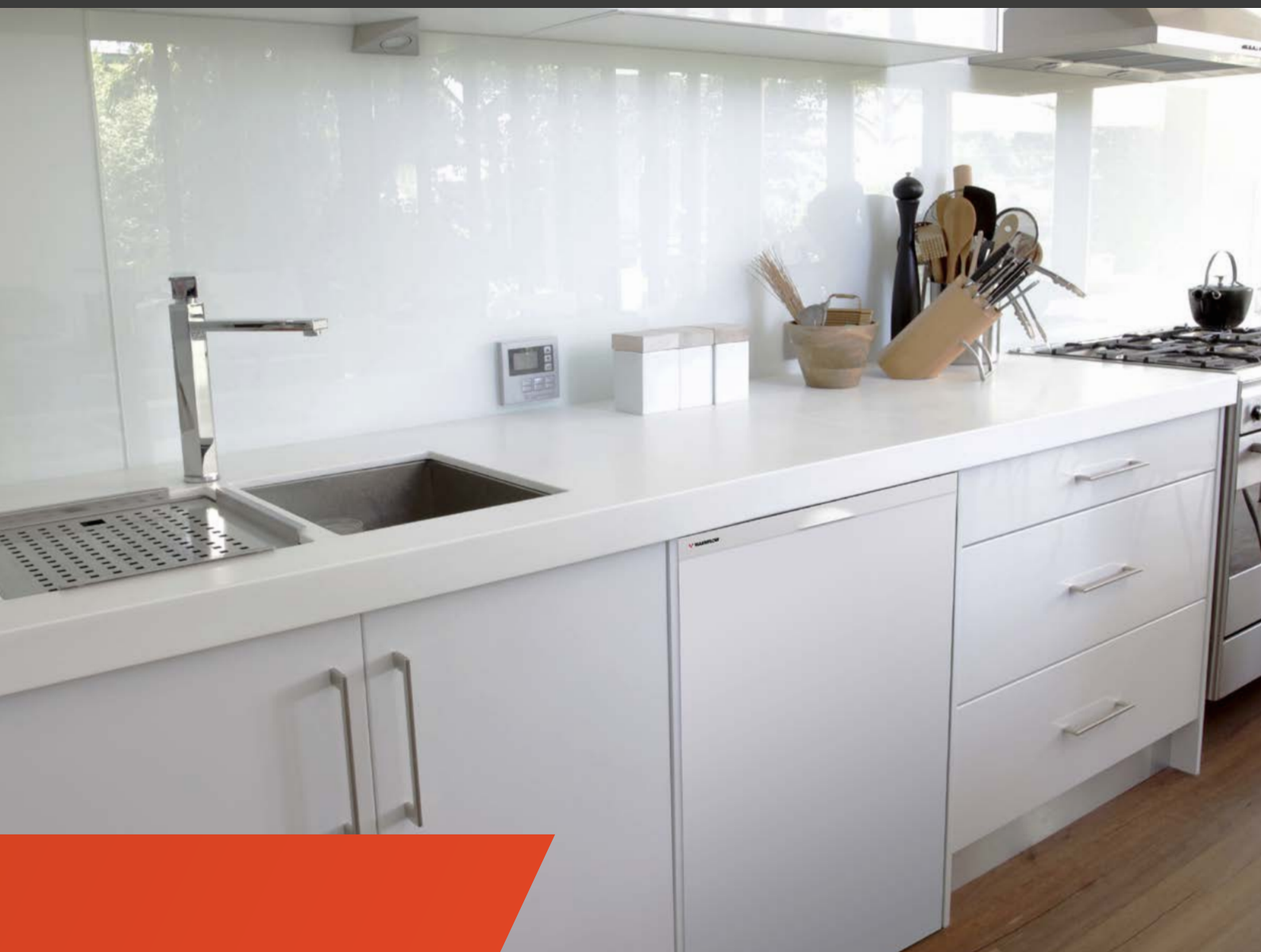




QUALITY DESIGN. BUILT-IN RELIABILITY.

## BOILER RANGE



[www.warmflow.co.uk](http://www.warmflow.co.uk)

Complete oil fired  
condensing boiler range

## Warmflow - the perfect choice

Warmflow has been established as a privately owned company since 1970. During this time we have developed into one of the UK and Ireland's leading manufacturers of domestic heating appliances gaining a reputation for high quality, value for money products.

At the core of our success has been our commitment to quality:  
**'Quality manufacturing, sales support and back-up service.'**

All our products have been independently tested and accredited. Our HE range of appliances exceed the minimum ErP efficiency requirements and comply with Document L1A, L1B (England & Wales), The Building Standards (Scotland) Regulations Section 6, Approved Document Part F (Northern Ireland) and with the HARP efficiency requirements for Part L (Republic of Ireland).

In addition, to ensure that we maintain our own in house quality standards, we have in place a BSI approved monitoring system, certified to BS EN ISO 9001:2008.



CERT No. FM29884



# Relax... it's a Warmflow boiler

## Product Index

### Condensing high efficiency oil-fired range

**Utility HE:** Pre-wired, Pre-pumped, System & Combi .....Pg **4-5**

**Kabin Pak HE:** Pre-wired, Pre-pumped, System & Combi .....Pg **6-7**

**Boilerhouse HE** ..... Pg **8**

### Accessories

**Options** .....Pg **9**

**HE Flue Systems** ..... Pg **10-13**

### Product comparison

**Product Comparison Chart** .....Pg **14**

**The ErP Rating** .....Pg **15**



# HE Oil-Fired Range

Utility HE Series



## Introducing the perfect choice in high efficiency utility and kitchen boilers.

The HE utility range has been specifically designed to fit into most kitchen and utility room applications. It's stylish white casing houses a highly efficient heat exchanger that can be easily accessed for servicing without the need for removable work surfaces. The latest in Riello burner technology makes the utility range quiet in operation and the perfect choice in oil-fired boilers.

### Unique features & benefits

HE boilers are suitable for use on most types of fully pumped heating and hotwater systems and are ideal for systems that have been designed to operate with a low return water temperature i.e. under floor heating.

### An environmental investment

Designed to be environmentally friendly and bio fuel compatible\*, Warmflow HE boilers are highly efficient in operation and are ErP 'A' rated.

\* All boilers are compatible with bio fuel however they must be commissioned on site and the flexible fuel line(s), nozzle and fuel filter replaced please contact Warmflow for further details.

- Available in outputs from 50,000 Btu/h (15kW) to 150,000 Btu/h (44kW)
- Finished in stylish high gloss white casing
- Designed to fit neatly under standard work surfaces
- Front servicing
- Supplied for balanced flue application
- Suitable for use with HE 'Easy-fit' flue systems
- Riello RDB 2.2 and 3.2 burners



### HE Range Pre-Wired

U70HE / U90HE / U120HE  
/ U150HE Pre Wired



A



### HE Range Pre-Pumped

UP70HE / UP90HE / UP120HE  
/ UP150HE Pre Pumped



A

The pumped model includes all the features of the utility boiler with the added advantage of a factory fitted & wired pump.

## Ease of installation

Warmflow takes pride in being a company with a reputation for producing quality products that are easy to install and maintain. Our HE range, incorporating a unique, patented, easy clean, front servicing secondary heat exchanger, fits nicely with this philosophy.

All HE boilers are suitable for use on conventional flues or low-level, high-level or vertical balanced flues using the HE 'Easy-fit' balanced flue system.

See pages 10-11 for flue options.

## Specifications

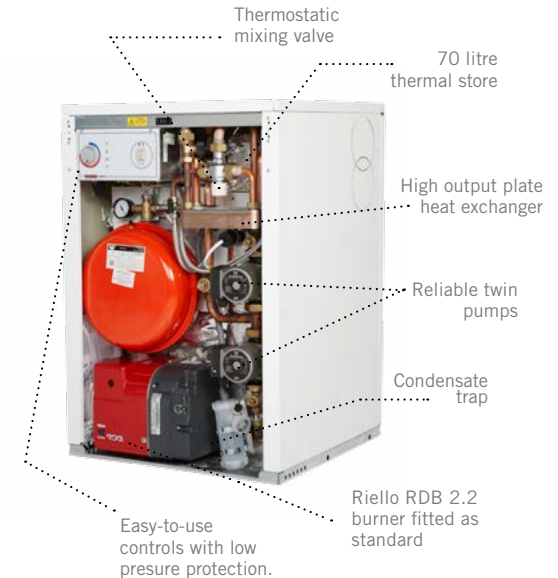
MODEL	PRE-WIRED				PRE-PUMPED			
	U70HE	U90HE	U120HE	U150HE	UP70HE	UP90HE	UP120HE	UP150HE
Output (kW)	15-21	21-26	26-33	33-44	15-21	21-26	26-33	33-44
Flue options	Conventional flue, low-level, high-level and vertical balanced flue							
Conventional flue size (mm)	100			125	100			125
	A			A	A			A
ErP rating	865			1155	865			1155
Height (mm)	600			872	600			872
Depth (mm)	413			595	413			595
Width (mm)	Front			Front				
Service access	Factory fitted			Factory fitted				
Condensate trap	n/a			n/a				
Hot water flow rate (L/min)								

MODEL	SYSTEM			COMBI		
	US70HE	US90HE	US120HE	UC70HE	UC90HE	UC120HE
Output (kW)	15-21	21-26	26-33	15-21	21-26	26-33
Flue options	Left, right or rear low-level conventional flue, optional top outlet					
Conventional flue size (mm)	100			100		
ErP rating	A			A		
Height (mm)	865			865		
Depth (mm)	600			600		
Width (mm)	413			595		
Service access	Front			Front/Top		
Condensate trap	Factory fitted			Factory fitted		
Hot water flow rate (L/min)	n/a			18	24	24

## Utility Combi

Warmflow combi boilers provide excellent hot water performance and rapid response to hot water demand due to their large thermal store and high output plate exchanger.

All Warmflow Combi boilers are factory fitted with a low pressure switch as standard, providing protection against damage in the event of water loss from the system.



## Programmer



An optional 7 day digital plug-in programmer is available for all Warmflow Utility boilers.

PC1 for Utility HE Combi models  
PC2 for Utility non-Combi models



### HE Range Sealed System

US70HE / US90HE / US120HE  
System



A

Supplied as a pre-pumped boiler with a system kit. The 12 litre expansion vessel supplied is suitable for a maximum total system volume of up to 145 litres. For larger volume systems please contact our customer care.



### HE Range Combi

UC70HE / UC90HE / UC120HE  
Combi



A



B

# HE Oil-Fired Range

Kabin Pak HE Series



## Introducing the perfect choice in high efficiency outdoor oil boilers.

For those occasions when internal space is limited, the external boilers offer total flexibility and are designed to be simple and quick to install. These totally self-contained units are supplied in a protective, pre-coated, fully insulated, olive green casing approved to IP45 rating.

As you would expect, the HE kabin pak range comes with all the features and benefits of the HE utility range, and the Kabin Pak combi models are no exception.

- Available in outputs from 50,000 Btu/h (15kW) to 150,000 Btu/h (44kW)
- High quality pre-coated finish (olive green)
- Left, right or rear flue options as standard
- Optional top outlet flue
- Riello RDB 2.2 and 3.2 burners

## Warmflow condensing boilers

# more heat less fuel...



### HE Range Pre-Wired

K70<sup>HE</sup> / K90<sup>HE</sup> / K120<sup>HE</sup>  
/ K150<sup>HE</sup> Pre Wired



A



### HE Range Pre-Pumped

KP70<sup>HE</sup> / KP90<sup>HE</sup> / KP120<sup>HE</sup>  
/ KP150<sup>HE</sup> Pre Pumped



A

The pumped model includes all the features of the utility boiler with the added advantage of a factory fitted & wired pump.



## Frost Thermostat

A frost thermostat is fitted as standard to all Kabin Pak combi models. For all other Kabin Pak models a frost thermostat kit, incorporating an isolating switch, servicing function and clipped pipe stat is supplied as an option.

## Specifications

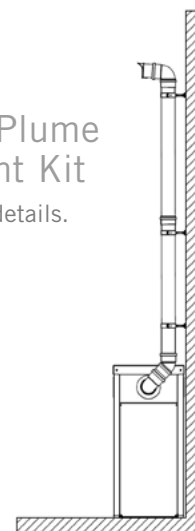
MODEL	PRE-WIRED				PRE-PUMPED			
	K70HE	K90HE	K120HE	K150HE	KP70HE	KP90HE	KP120HE	KP150HE
Output (kW)	15-21	21-26	26-33	33-44	15-21	21-26	26-33	33-44
Flue options	Left, right or rear low-level conventional flue, optional top outlet							
Conventional flue size (mm)	n/a			n/a	n/a			n/a
ErP rating	A			A	A			A
Height (mm)	900			1155	900			1155
Depth (mm)	700			876	700			876
Width (mm)	413			595	413			595
Service access	Front				Front			
Condensate trap	Factory fitted				Factory fitted			
Hot water flow rate (L/min)	n/a				n/a			

MODEL	SYSTEM			COMBI		
	KS70HE	KS90HE	KS120HE	KC70HE	KC90HE	KC120HE
Output (kW)	15-21	21-26	26-33	15-21	21-26	26-33
Flue options	Left, right or rear low-level conventional flue, optional top outlet					
Conventional flue size (mm)	n/a			n/a		
ErP rating	A			A		
Height (mm)	900			900		
Depth (mm)	700			700		
Width (mm)	413			600		
Service access	Front			Front/Top		
Condensate trap	Factory fitted			Factory fitted		
Hot water flow rate (L/min)	n/a			18	24	24



## Kabin Pak Plume Management Kit

See page 12 for details.



## HE Range Sealed System

KS70HE / KS90HE / KS120HE  
System



Supplied as a pre-pumped boiler with a system kit. The 12 litre expansion vessel supplied is suitable for a maximum total system volume of up to 145 litres



## HE Range Combi

KC70HE / KC90HE / KC120HE  
Combi



# HE Oil-Fired Range

Boilerhouse HE Range



The boilerhouse HE range has been specifically designed for boiler house and garage applications and is suitable for indoor installation

Its blue casing houses a highly efficient heat exchanger that can be easily accessed for servicing. The latest in Riello burner technology makes the utility range quiet in operation and the perfect choice in oil-fired boilers.

- Available in outputs up to 33kW
- Finished in blue leathergrain casing
- Compact and robust
- Riello burner fitted as standard

All HE boilerhouse models are fully factory wired with burner and thermostat and are supplied with a factory fitted condensate trap as standard. The appliance has flow and return connections off the top for ease of plumbing.

The HE models are suitable for use on conventional flues or low-level, high-level or vertical balanced flues using the HE 'Easy-fit' balanced flue system. See pages 9-11 for flue options.

*the perfect choice*

in high efficiency oil boilers

B70HE / B90HE / B120HE



A

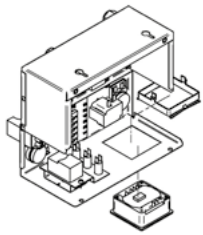


## Specifications

MODEL	SYSTEM		
	B70HE	B90HE	B120HE
Output (kW)	15-21	21-26	26-33
Flue options	Conventional flue, low-level, high-level & vertical balanced flue		
Conventional flue size (mm)	100mm		
ErP rating	A		
Height (mm)	685		
Depth (mm)	600		
Width (mm)	395		
Service access	Front		
Condensate trap	Factory fitted		

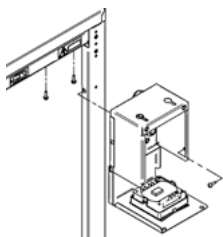


## The PC1 combi programmer provides a quick and easy option for time control of the heating and hot water functions of the Warmflow utility combi boiler.



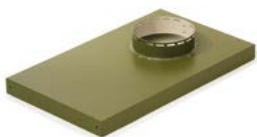
The PC1 multifunction 7-day timer neatly flush-mounts into the combi control panel in place of the selector switches and can be installed in minutes thanks to the easy click-in frame and push-fit connections.

The PU1 utility programmer provides all the functionality of the PC1 but for use with a non-combi utility model.



The 'plug & play' unit comes complete with trailing leads for quick connection of the power supply, boiler thermostat and pump and is supplied with its own enclosure that fits easily into the corner of the utility casing.

The KFA kabin pak flue adapter is a replacement casing lid for installations where a vertical conventional flue is required externally to exhaust the flue gasses above eaves level, for example in a small courtyard.



Available in 3 sizes to suit all kabin pak models up to 150HE the KFA features a top-outlet flue hole with sealed flashing ring for use with a suitable flue storm collar (not supplied).



Warmflow PC1 / PU1 programmer

### Boiler accessories

PC1 utility combi programmer

PU1 utility programmer

KFA1 conventional flue adapter  
(K~ & KP~ 70, 90 & 120 models)

KFA2 conventional flue adapter  
(KC~ combi models)

KFA3 conventional flue adapter  
(K~ & KP~ 150HE models)

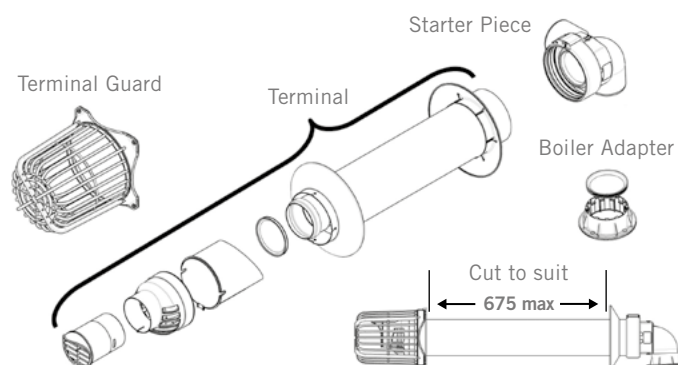
For flue options, see pages 10 to 13

# HE Flue Kit Accessories

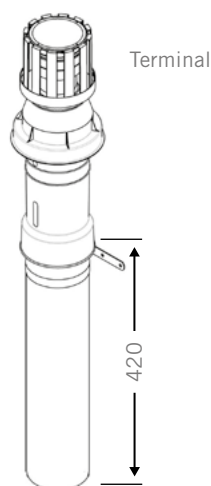


## HE Plastic Flue Systems

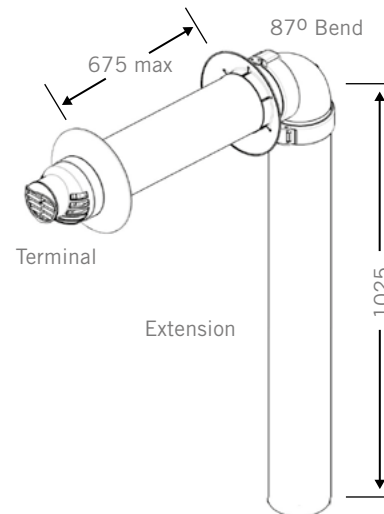
### Horizontal Flue Kit (FBF)



### Vertical Flue Kit (VBF)



### High-Level Flue Kit (HBF)



The 'Easy-fit' plastic flue systems has been specifically designed for use on high efficiency condensing oil-fired boilers. The locking clamp arrangement provides for superior rigidity and security compared with a traditional push-fit arrangement. Because the flue system is plastic, all extension and terminal sections can be easily cut to length as required.

#### All HE flue kits include:

- Boiler adapter & starter piece
- End terminal
- Flue fittings kit
- Flue thermostat

#### Horizontal kit (FBF) also includes:

- Terminal guard

#### High-level kit (HBF) also includes:

- 1000mm extension
- 87° bend



Starter Piece



Boiler Adapter



Starter Piece



Boiler Adapter

#### Note:

1. All flues can utilise any combination of bends, straights, adaptors and terminals.
2. Ensure flue is arranged such that it falls continuously towards the boiler.
3. All horizontal sections must be inclined at a minimum 3° angle.
4. All dimensions in mm unless otherwise stated.
5. If terminal is less than 2m above ground level, terminal guard must be fitted.

# HE Flue Kit Accessories



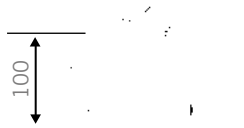
Assembled length  
940

F3 - 1000mm extension pipe



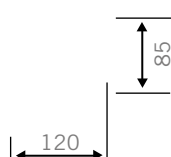
Assembled length  
440

F4 - 500mm extension pipe



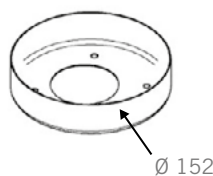
Effective length = 0.5m

F7 - 45° bend

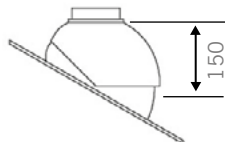


Effective length = 1.0m

F8 - 87° bend



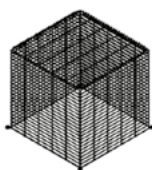
F10 - conventional flue adapter



F11 - pitched roof flashing



F12 - flat roof flashing



F14 - terminal guard

BOILER OUTPUT (kW)	TOTAL EQUIVALENT FLUE LENGTH (M)	
	vertical balanced flue	high/low-level balanced flue
21	8.0	5.0
26	8.0	5.0
30	6.0	3.5
33	4.0	2.5
44	4.0	2.5

## Calculating the total equivalent flue length

1. Decide on the boiler output.
2. Decide on the type of flue system required.
3. Decide if you need any flue bends.
4. Add 1m for every 87° bend and 0.5m for every 45° bend to the actual length of the flue system.
5. Establish from the table opposite the total equivalent flue length.
6. When using flue bends IT IS IMPORTANT to ensure that you do not exceed the total equivalent flue length.

### Example

Boiler output (20kW), Length of flue (distance from boiler to terminal) (8mtrs)

#### Example 1: No Bends Fitted

Length of vertical flue	8 mtrs
No bends	0 mtrs
Equivalent length	8 mtrs

Equivalent length within the maximum allowed.

**INSTALLATION ACCEPTABLE**

#### Example 2: 2 x 45° Bends Fitted

Length of vertical flue	8 mtrs
No of 45° bends	1 mtrs
Equivalent length	9 mtrs

Equivalent length now exceeds the maximum allowed.

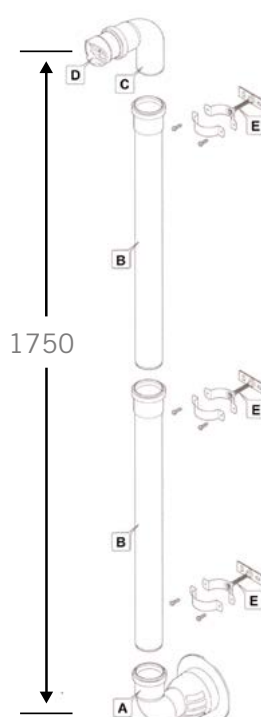
**INSTALLATION NOT ACCEPTABLE**

# HE Flue Kit Accessories

## Plume Management Kits

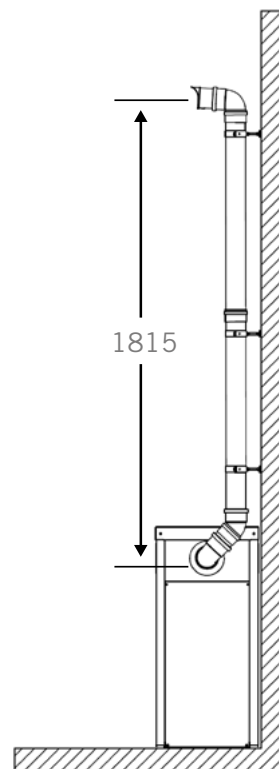
In instances where discharging flue gasses at low level may cause a problem, such as in a small courtyard or narrow passageway, a Plume Management Kit may provide a useful addition to a standard low-level flue. The kits comprise extensions and bends in 80mm black UV-stabilised polypropylene and include adjustable mounting brackets.

Plume Management Kits are suitable for all HE models up to 150HE (see notes).



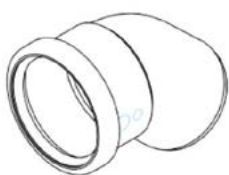
Note: FBF kit also required

Utility Plume Management Kit (U-Pmk)



Kabin Pak Plume Management Kit (K-Pmk)

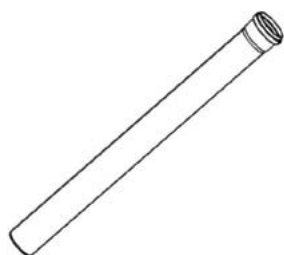
The following components are available separately:



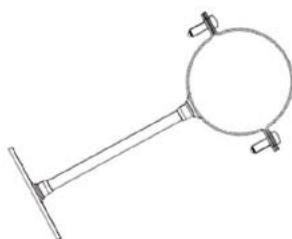
45° bend (3499)



90° bend (3458)



860mm extension (3457)



Adjustable bracket (3460)

### Key:

- A** - Diverter elbow
- B** - 860mm extension
- C** - 87° bend
- D** - Terminal insert
- E** - Adjustable bracket
- F** - 45° bend

### Note:

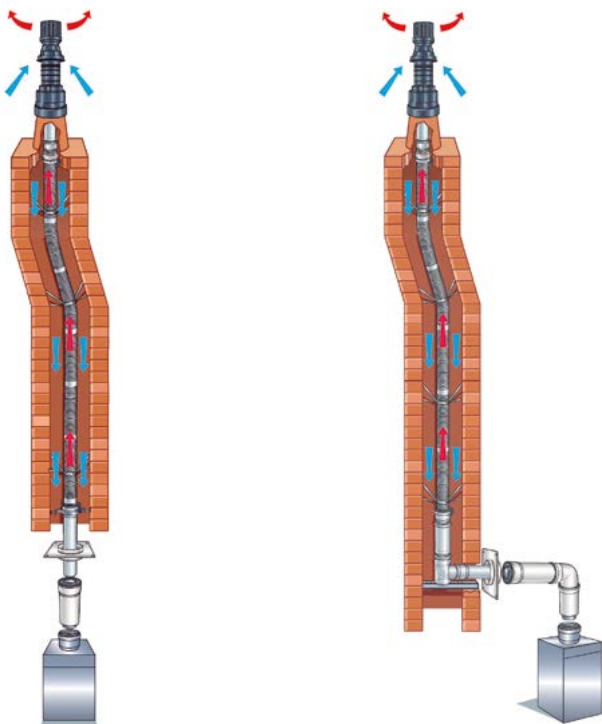
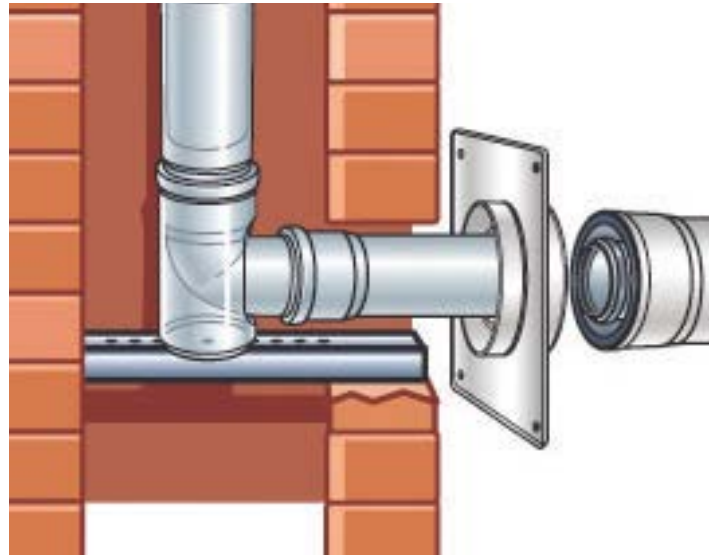
1. The Utility Plume Management Kit (U-PMK) is designed to extend an FBF flue kit. Both an FBF and U-PMK are required to assemble the complete flue.

# Flexi Liner Kits

When connecting a condensing boiler to an existing chimney, a flue liner must be used. Warmflow's flexible flue liners are designed for ease of installation and, because they use the chimney for the supply of combustion air, provide a room-sealed installation - no separate combustion air supply is needed.

Four kits are available in a choice of either 6 metre or 10 metre flexible section lengths with either vertical or horizontal entry options. The connection between the boiler and chimney is made using Warmflow's HE plastic flue system, so both the flexible liner within the chimney and rigid flue connecting the boiler can easily be cut to length as required.

Flexi Liner Kits are suitable for all indoor HE models up to 90HE. For outputs in excess of 90HE, please consult our Customer Care Centre.



## Vertical Entry Kit

VFL6 = 6m vertical entry kit  
VFL10 = 10m vertical entry kit

## Horizontal Entry Kit

HFL6 = 6m horizontal entry kit  
HFL10 = 10m horizontal entry kit

## All 4 kits include:

- boiler adapter
- vertical starter piece
- flue fittings kit
- flue thermostat
- chimney closure plate
- terminal section
- flexible liner
- liner spacers & couplings

## Vertical entry kits also include:

- 1 x 0.5 metre balanced flue extension

## Horizontal entry kits also include:

- 2 x 0.5 metre balanced flue extensions
- 1 x 87° balanced flue bend
- 1 x 87° liner support elbow



MODEL	OUTPUT (KW)	FLUE OPTIONS	C/F SIZE (MM)	ERP RATING	HEIGHT (MM)	DEPTH (MM)	WIDTH (MM)	CONNECTIONS		SERVICE ACCESS	OPTIONAL PROGRAMMER	DHW FLOW (L/MIN)
								FLOW	RETURN			
UTILITY HE SERIES												
PRE-WIRED												
U70HE	15-21	C/F, low / high / vertical B/F	100	A	865	600	413	28mm Comp	1" BSP	front	PU1	n/a
U90HE	21-26	C/F, low / high / vertical B/F	100	A	865	600	413	28mm Comp	1" BSP	front	PU1	n/a
U120HE	26-33	C/F, low / high / vertical B/F	100	A	865	600	413	28mm Comp	1" BSP	front	PU1	n/a
U150HE	33-44	C/F, low / high / vertical B/F	125	A	1155	872	595	1¼" BSP	1¼" BSP	front	PU1	n/a
PRE-PUMPED												
UP70HE	15-21	C/F, low / high / vertical B/F	100	A	865	600	413	22mm	1" BSP	front	PU1	n/a
UP90HE	21-26	C/F, low / high / vertical B/F	100	A	865	600	413	22mm	1" BSP	front	PU1	n/a
UP120HE	26-33	C/F, low / high / vertical B/F	100	A	865	600	413	28mm Comp	1" BSP	front	PU1	n/a
UP150HE	33-44	C/F, low / high / vertical B/F	125	A	1155	872	595	28mm	1¼" BSP	front	PU1	n/a
SYSTEM												
US70HE	15-21	C/F, low / high / vertical B/F	100	A	865	600	413	22mm	1" BSP	front	PU1	n/a
US90HE	21-26	C/F, low / high / vertical B/F	100	A	865	600	413	22mm	1" BSP	front	PU1	n/a
US120HE	26-33	C/F, low / high / vertical B/F	100	A	865	600	413	28mm Comp	1" BSP	front	PU1	n/a
COMBI												
UC70HE	15-21	C/F, low / high / vertical B/F	100	A	865	600	595	22mm	1" BSP	front/top	PU1	18
UC90HE	21-26	C/F, low / high / vertical B/F	100	A	865	600	595	22mm	1" BSP	front/top	PU1	24
UC120HE	26-33	C/F, low / high / vertical B/F	100	A	865	600	595	28mm Comp	1" BSP	front/top	PU1	24
KABIN PAK HE SERIES												
PRE-WIRED												
K70HE	15-21	L, R or rear. Optional top	n/a	A	900	700	413	28mm Comp	1" BSP	front	n/a	n/a
K90HE	21-26	L, R or rear. Optional top	n/a	A	900	700	413	28mm Comp	1" BSP	front	n/a	n/a
K120HE	26-33	L, R or rear. Optional top	n/a	A	900	700	413	28mm Comp	1" BSP	front	n/a	n/a
K150HE	35-44	L, R or rear. Optional top	n/a	A	1155	876	595	1¼" BSP	1¼" BSP	front	n/a	n/a
PRE-PUMPED												
KP70HE	15-21	L, R or rear. Optional top	n/a	A	900	700	413	22mm	1" BSP	front	n/a	n/a
KP90HE	21-26	L, R or rear. Optional top	n/a	A	900	700	413	22mm	1" BSP	front	n/a	n/a
KP120HE	26-33	L, R or rear. Optional top	n/a	A	900	700	413	28mm Comp	1" BSP	front	n/a	n/a
KP150HE	35-44	L, R or rear. Optional top	n/a	A	1155	876	595	28mm	1¼" BSP	front	n/a	n/a
SYSTEM												
KS70HE	15-21	L, R or rear. Optional top	n/a	A	900	700	413	22mm	1" BSP	front	n/a	n/a
KS90HE	21-26	L, R or rear. Optional top	n/a	A	900	700	413	22mm	1" BSP	front	n/a	n/a
KS120HE	26-33	L, R or rear. Optional top	n/a	A	900	700	413	28mm Comp	1" BSP	front	n/a	n/a
COMBI												
KC70HE	15-21	L, R or rear. Optional top	n/a	A	900	700	600	22mm	1" BSP	front/top	n/a	18
KC90HE	21-26	L, R or rear. Optional top	n/a	A	900	700	600	22mm	1" BSP	front/top	n/a	24
KC120HE	26-33	L, R or rear. Optional top	n/a	A	900	700	600	28mm Comp	1" BSP	front/top	n/a	24
BOILERHOUSE HE SERIES												
B70HE	15-21	C/F, low / high / vertical B/F	100	A	685	600	395	1" BSP	1" BSP	front	n/a	n/a
B90HE	21-26	C/F, low / high / vertical B/F	100	A	685	600	395	1" BSP	1" BSP	front	n/a	n/a
B120HE	26-33	C/F, low / high / vertical B/F	100	A	685	600	395	1" BSP	1" BSP	front	n/a	n/a

All boilers are compatible with bio fuel however they must be commissioned on site and the flexible fuel line(s), nozzle and fuel filter replaced please contact Warmflow for further details.

## The ErP Rating

The ErP (Energy related Products) Rating is a new requirement set by the European Union which resulted from many years of negotiation between European Members States and the EU Commission.



It is designed to drive improvements in the efficiency and performance of heating and hot water products. ERP rated products must be manufactured and tested to strict performance standards and energy efficiency information must be made available to aid the selection of product. It will ensure homeowners are aware of the efficiency level of their products which is clearly displayed on the energy label. The ErP rating introduces new efficiency classes from A++ to G.

When your heating appliance is combined with another product, e.g. heating controls, then a Package label will be produced. The package label will provide the combined energy efficiency rating of the whole system rather than ratings of each individual component.

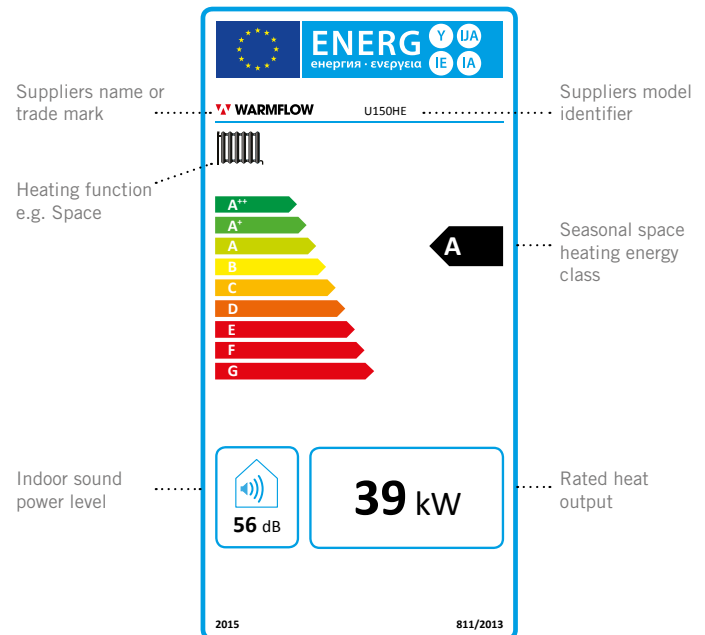
The person who puts the package together is the one responsible for producing a package label. For example:

- The selling Merchants' responsibility if they supply the complete package under one part number.
- The system installer if they have put the package together.

### How we can help

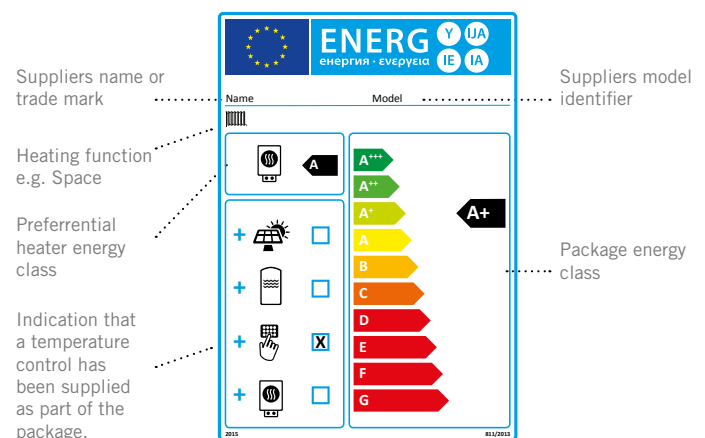
- Our website has a special ErP section where you can access information and download product labels and fiche.  
[www.warmflow.co.uk/erp](http://www.warmflow.co.uk/erp)
- Our products are ErP compliant and include the fitting of high efficiency circulating pumps where applicable

[www.warmflow.co.uk/erp](http://www.warmflow.co.uk/erp)



### Product label

Supplied by the product manufacturer, the label indicates the energy class of the heat generator, together with additional information as required for the technology. This label shows a simple space heater product label.



### Package label

Supplied by the 'Installer' to the end user, the package label indicates the energy class of the package as a result of combining the individual products. This label shows a package of a boiler and temperature control.

Warmflow Engineering Co Ltd manufactures a range of products including heating and ventilation, renewable energy, washroom products and gun cabinets, as well as precision sheet metalwork and bespoke fabrication in a variety of materials. All of our product brochures can be viewed or downloaded at [warmflow.co.uk](http://warmflow.co.uk) and are also available in hardcopy upon request.



### Warmflow Cylinders

- Indirect unvented
- Twin & Triple Coil unvented
- Direct & Eco Direct unvented

(brochure 3678)



### Warmflow Renewables

- Wood Pellet Boilers
- Ground Source
- Solar Solutions

(brochure 3549)



### Warmflow Sanitary

- Standard urinals
- Premium urinals
- Sanitary ware solutions

(brochure 3511)



### Warmflow Fabrication

- General fabrication
- Subcontract manufacture
- Warm air heaters and ducting
- Gun cabinets

(brochure 3576)

## Contact

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Warmflow Engineering Company Limited maintains a policy of continuous product improvement and reserves the right to change specification without notice. The statutory rights of the consumer are not affected. This brochure should only be used for sales purposes. Please consult the installation instructions, available on request, before installing or specifying a Warmflow product.