

STRONGHOLD SMOOTH

A water-based smooth protective and decorative finish. For use on most exterior masonry surfaces and exterior grade building boards. Can also be used where carbonation protection of concrete is important due to its high carbon dioxide diffusion resistance.

AVAILABILITY

Colour Range	Refer to current Crown Trade Literature.
Packaging	5 litre. 10 litre White, Magnolia and Cream.

PROPERTIES

Drying Time	Under normal drying conditions touch dry in 1-2 hours and recoatable after 4- 6 hours.
Finish	Smooth
Composition	Pigment: Titanium Dioxide, light fast coloured pigments and extenders. Binder: Vinyl acetate copolymer. Solvent: Water.
Spreading Rate	Up to 16m ² per litre. On textured surface the spreading rate will vary down to approx. 4m ² per litre.
Wet Film Thickness	62.4 micrometres at 16m ² per litre.
Dry Film Thickness	19.73 micrometres at 16m ² per litre.
Volume Solids	31% Brilliant White. Other colours will vary.
Flash Point	Not applicable.
VOC Content	EU limit value for this product (cat.A/c): 40 g/l (2010). This product contains max. 1 g/l VOC.
Limitations	EN1062-6 Classification C1 (R = 192m) – Taylor Woodrow Certificate of Test No: 8825. Do not apply when there is a risk of rain, air or substrate temperatures are likely to fall below 8°C or when the relative humidity is above 80% during application or the drying period. Do not use on bitumen coatings. The decoration of Fletton brickwork either facings or commons is not recommended.

PREPARATION

New Surfaces	All surfaces must be sound, clean, suitably dry and free from anything that will interfere with the adhesion of the materials to be applied. Surfaces with suction (porous surfaces) should be treated with an application of Crown Trade Stronghold Stabilising Solution (Clear).
Previously Decorated Surfaces	All surfaces must be sound, suitably dry and free from anything that will interfere with the adhesion of the material to be applied. Remove all loose, and failing or suspect material by scraping or brushing with a stiff bristle brush (not wire) to a sound edge. Organic growth must be removed and the areas treated with Crown Trade Fungicidal Solution. For surfaces in poor condition mechanical means may be necessary e.g. pressure washing between 1500-2000 psi (102-136 bar), proprietary paint removal system, wet or dry grit blasting. Care must be taken not to damage the underlying surface. Fill cracks and small defects in masonry surfaces with Sandtex Trade Ready Mixed Filler or Exterior Easiplast and finish to match existing. Stabilise all bare, filled and previously decorated chalking areas with an application of Crown Trade Stronghold Stabilising Solution (off white). Wash any soundly adhering gloss painted surfaces with hot water and liquid detergent solution to remove any contaminants frequently changing the water. Wet abrade to provide a key. Rinse thoroughly with clean water to remove all residues.

COATING SYSTEM

Apply two coats as required.

APPLICATION

Stir well before use. Apply by brush, medium or long pile roller depending on surface texture, or by airless spray. For airless spray use a minimum fluid pressure of 2000psi (136 bar) and a minimum tip size of 0.018 thou. Mask as necessary with a wet strength grade masking paper.

CLEANING

Return surplus material to container. Wash with clean water immediately after use.

**MAINTENANCE
INFORMATION FOR CDM
FILE**

Between maintenance redecoration, surfaces may be washed with a warm water and liquid detergent solution to remove surface dirt.

HEALTH AND SAFETY

Please refer to the Safety, Health and Environmental Information on the container. Take special precautions during the surface preparation of pre 1960's painted surfaces as they may contain harmful lead. For further information contact the Crown Trade Customer Relations Team. When preparing all surfaces avoid the inhalation of dust and/or metal particles. Wear a suitable facemask. Material Safety Data Sheets for this and all other Crown Paints products are freely available from the place of purchase or the address below. Store in secure dry conditions between 5°C and 40°C and inaccessible to children or animals. Containers should be kept closed during storage. Do not empty into drains, watercourses or access routes to septic tanks.

GENERAL INFORMATION

Apply all products in accordance with BS 6150: Code of practice for painting of buildings and BS 8000: Part 12: Code of practice for decorative wallcoverings and painting. Under normal and frost free conditions this product will remain usable for up to two years if stored correctly and unopened.

Every care is taken to ensure that all information provided on this Technical Data Sheet is accurate. Crown Paints is unable to guarantee results as it has no control over the conditions under which its products are applied.

Before using this product please ensure you have the latest information. For help or more information contact the Crown Trade Customer Relations Team on:

Tel: 0330 0240297

Fax: 0330 0240278

e-mail: info@crowntrade.co.uk

website: www.crowntrade.co.uk

This information is correct at date of issue June 2015.



P O Box 37, Crown House, Hollins Road, Darwen, Lancashire, BB3 0BG

Tel: 01254 704951 Fax: 01254 870155

Email: info@crowntrade.co.uk

Website: www.crowntrade.co.uk